

Saint-Gobain Life Sciences – Bioprocess Solutions



Bio-Simplex® Tubing End Assemblies

for Biopharmaceutical Applications

Bio-Simplex® Tubing End Assemblies are economically designed for single- use, eliminating cleaning and contamination from repeated use resulting in lower production costs and ease of validation. They are made from C-Flex® thermoplastic elastomer (TPE) tubing engineered to ensure an unobstructed fluid path and extremely low levels of extractables. TPE tubing is easily used with sterile connecting devices and thermal tubing sealers.

Customer-generated designs, sizes, packaging and other options such as connectors, heat-sealed ends or alternate materials are available as custom orders.

Molded Tubing Ends

USP Class VI polypropylene fittings are molded directly to C-Flex® pharmaceutical grade TPE tubing in mini and standard Tri-Clamp configurations. Assemblies are well-suited for applications involving aseptic transfer, sterile processing, and other critical applications in the pharmaceutical, biomedical, and high purity industries. Tubing ends are packaged and sold individually.

Heat-sealed Tubing Ends

C-Flex $^{\circ}$ TPE tubing with heat-sealed ends provides a closed system — excellent for use in sterile tubing welding and connecting applications. Single use eliminates the need for cleaning and the risk of cross-contamination resulting in lower production costs and ease of validation.

Features / Benefits

- Sealable and weldable either pre- or poststerilization
- Sterilizable by gamma irradiation and autoclave
- Validation package available for all C-Flex® commercial formulations.
- Moldable, bondable and formable for single-use assemblies and overmolds
- Non-pyrogenic, non-cytotoxic, nonhemolytic
- Remains flexible from -45°C to 135°C (-50°F to 275°F)
- Significantly less permeable than silicone
- Smooth inner bore for superior fluid flow
- All formulas are Animal-Derived Component Free

Single-use Applications

- Aseptic sealing disconnections
- Aseptic welding connections
- Ideal for use in single-use assemblies
- Buffer and media preparation
- Cell culture operations
- Purification operations
- Diagnostic products
- Biopharma manufacturing
- Single-use fluid transfer sets
- Tubing and bags manifolds
- Laboratory R&D
- High-purity water systems



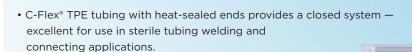
C-Flex® Molded Tubing Ends Selection Guide

Description	24" Length	36" Length
Mini Tri-Clamp Assembly, 1/8"ID x 1/4"OD	MTC-1814-24	MTC-1814-36
Mini Tri-Clamp Assembly, 1/4"ID x 3/8"OD	MTC-1438-24	MTC-1438-36
Mini Tri-Clamp Tubing Assembly, 3/8"ID x 5/8"OD	MTC-3858-24	MTC-3858-36
1-1/2"Tri-Clamp Tubing Assembly, 1/4"ID x 3/8"OD	TC-1438-24	TC-1438-36
1-1/2"Tri-Clamp Tubing Assembly, 3/8"ID x 5/8"OD	TC-3858-24	TC-3858-36

Heat-Sealed Tubing Ends, 1/8"ID x 1/4"OD,	HSE-1814-8R
nine 8" pieces per package, Gamma Irradiated	П3E-1014-0К

- C-Flex* ADCF thermoplastic elastomer (TPE) tubing material complies with USP Class VI standards, is compatible with sterile connecting devices and tube welders.
- Molded USP Class VI polypropylene fittings are attached directly to C-Flex® TPE tubing in mini Tri-Clamp or standard 1-1/2"Tri-Clamp configurations.

- Assemblies are well-suited for applications involving aseptic transfer, sterile processing, and other critical applications in the pharmaceutical, biomedical, and high purity industries.
- Autoclavable and gamma irradiatable
- Customer-generated designs, sizes, packaging and other options -- such as connectors, heat-sealed ends or alternate materials -- are available as custom orders.



- Gamma irradiated and double bagged.
- C-Flex® TPE tubing material is compatible with sterile connecting devices and tube welders.
- Single use eliminates the need for cleaning and the risk of crosscontamination — resulting in lower production costs and ease of validation.
- Customer-generated designs, sizes & packaging -- are available as custom orders.



Saint-Gobain Performance Plastics

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IMPORTANT: It is the user's responsibility to ensure the suitability and safety of Saint-Gobain Performance Plastics products for all intended uses and that the materials to be used comply with all applicable medical regulatory requirements. Saint-Gobain Performance Plastics assumes no responsibility for any product failures that occur due to misuse of the materials it provides arising out of the design, fabrication or application of the products into which the materials are incorporated.

WARRANTY: For a period of 12 months from the date of first sale, Saint-Gobain Performance Plastics warrants this product to be free of defects in materials and workmanship. Our only obligation will be to replace any portion proving defective, or at our option, to refund the purchase price thereof.

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